

DECLARATION OF PERFORMANCE

No. 22/2021

1. Unique identification code of the product-type:

Gränges_Konin_5086_RYF

2. Intended use or uses:

Intended for internal and external loaded construction elements of buildings.

3.Manufacturer:

Gränges Konin S.A., Bolesława Prusa 2 Street, 00-493 Warsaw, Poland Correspondence address: Hutnicza 1 Street, 62-510 Konin, Poland

4. System or systems of assessment and verification of constancy of performance:

System 2+

5. Harmonized standard:

EN 15088: 2005

Notified body/ies:

Research and Certification Department "ZETOM" prof. F. Stauba in Katowice sp. z o.o., Notified Body number 1436

6. Declared performance: Sheet and strip ribbed aluminium alloy EN AW-5086

Essential characteristics		Harmonized technical specification								
Tolerances on	Thickness tole	PN-EN 15088:2005								
dimensions and shape PN-EN 1386	Nominal th		uaximum Up to							
	≥1,2	2,5								
	>2,5	3,5								
	>3,5	5,0								
	Width tolerances for sheet and strip Width tolerance for specified width [mm]									
		Nominal thickness "t" [mm]		nd		00mm up to and				
	[mm]			00mm		ding 2500mm				
	1,2≤t≤3,0		+1,5		+8					
			0		0					
	3,0≤t≤8,0		+3		+10 0					
	t>8,0	+5 0		+8 0						
	Length tolerances for sheet									
			Length	tolerance	*					
	Nominal thickness "t" [mm]		Up to and including 2000mm	ding to and in		Over 5000mm				
	1,2≤t≤3,0		+8 0			+12 0				
	3,0≤t≤8,0 t>8,0		+8	+8		+12 0				
			0 +6			+10				
			0	+8 0		0				
						3				



Essential characteristics	Performance									Harmonized technical specification	
Mechanical properties PN-EN 1386			Specified thickness		Tensile strength Rm		Yield strength R _{p0,2}		gation mm	Bend radius	PN-EN 15088:2005
		[mm]		[MPa]		[MPa]		[%]			
		Over	Up to and including	min	max	min	max	min	max	90°	
	H114	1,2 1,5 3,0 6,0	1,5 3,0 6,0 20,0	240 240 240 240	310 310 310 310	100 100 100 100		6 8 10 12	16	2,t 2t 2,5t	
	H16	1,2 1,5 3,0 6,0	1,5 3,0 6,0 20,0	275 275 275 275 275		195 195 195 195		3 4 5 6	9	3,5 t 4t 4,5t	
	H224	1,2 1,5 3,0 6,0	1,5 3,0 6,0 20,0	275 275 275 275 275	340 340 340 340	185 185 185 185		3 4 5 6	9	3,5t 4t 4,5t -	
	H244	1,2 1,5 3,0 6,0	1,5 3,0 6,0 20,0	300 300 300 300	360 360 360 360	220 220 220 220 220		2 2 3 4	5	4t 4,5t 5,5t	
Weldability PN-EN 1999-1-1	Class I										
Bendability	Alle	Temper 4 H116 H224						H244			
	EN AW	1	H11	4	H1"	16	ı	-		□Z44 -	
Fatigue strength	NPD										
Dangerous substances PN-EN 573-3	NO										
Durability rating PN-EN 1999-1-1	Class A										

The performance of the product identified above is in conformity with the declared performance/s. This declaration of performance is issued, an accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Paweł Rutecki Director of Development and Investment

Konin, 13 April 2021

Director of Development & Investment

Paweł Rutecki